



Uncoated



AITiN Coated

**Carbide, Stub Length, 135° Split Point, 15° Helix (-.1470-.2660)**

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AITiN Coated Part #
#26	.1470	7/8	2	<a href="#">RD20926</a>	<a href="#">RD22926</a>
#25	.1495	7/8	2	<a href="#">RD20925</a>	<a href="#">RD22925</a>
#24	.1520	7/8	2	<a href="#">RD20924</a>	<a href="#">RD22924</a>
#23	.1540	7/8	2	<a href="#">RD20923</a>	<a href="#">RD22923</a>
5/32	.1562	7/8	2	<a href="#">RD21110</a>	<a href="#">RD22110</a>
#22	.1570	7/8	2	<a href="#">RD20922</a>	<a href="#">RD22922</a>
#21	.1590	7/8	2	<a href="#">RD20921</a>	<a href="#">RD22921</a>
#20	.1610	7/8	2	<a href="#">RD20920</a>	<a href="#">RD22920</a>
#19	.1660	7/8	2	<a href="#">RD20919</a>	<a href="#">RD22919</a>
#18	.1695	7/8	2	<a href="#">RD20918</a>	<a href="#">RD22918</a>
11/64	.1719	7/8	2	<a href="#">RD21111</a>	<a href="#">RD22111</a>
#17	.1730	7/8	2	<a href="#">RD20917</a>	<a href="#">RD22917</a>
#16	.1770	7/8	2	<a href="#">RD20916</a>	<a href="#">RD22916</a>
#15	.1800	7/8	2	<a href="#">RD20915</a>	<a href="#">RD22915</a>
#14	.1820	7/8	2	<a href="#">RD20914</a>	<a href="#">RD22914</a>
#13	.1850	7/8	2	<a href="#">RD20913</a>	<a href="#">RD22913</a>
3/16	.1875	7/8	2	<a href="#">RD21112</a>	<a href="#">RD22112</a>
#12	.1890	1-1/8	2-1/2	<a href="#">RD20912</a>	<a href="#">RD22912</a>
#11	.1910	1-1/8	2-1/2	<a href="#">RD20911</a>	<a href="#">RD22911</a>
#10	.1935	1-1/8	2-1/2	<a href="#">RD20910</a>	<a href="#">RD22910</a>
#9	.1960	1-1/8	2-1/2	<a href="#">RD20909</a>	<a href="#">RD22909</a>
#8	.1990	1-1/8	2-1/2	<a href="#">RD20908</a>	<a href="#">RD22908</a>
#7	.2010	1-1/8	2-1/2	<a href="#">RD20907</a>	<a href="#">RD22907</a>
13/64	.2031	1-1/8	2-1/2	<a href="#">RD21113</a>	<a href="#">RD22113</a>
#6	.2040	1-1/8	2-1/2	<a href="#">RD20906</a>	<a href="#">RD22906</a>
#5	.2055	1-1/8	2-1/2	<a href="#">RD20905</a>	<a href="#">RD22905</a>
#4	.2090	1-1/8	2-1/2	<a href="#">RD20904</a>	<a href="#">RD22904</a>
#3	.2130	1-1/8	2-1/2	<a href="#">RD20903</a>	<a href="#">RD22903</a>
7/32	.2188	1-1/8	2-1/2	<a href="#">RD21114</a>	<a href="#">RD22114</a>
#2	.2210	1-1/4	2-1/2	<a href="#">RD20902</a>	<a href="#">RD22902</a>
#1	.2280	1-1/4	2-1/2	<a href="#">RD20901</a>	<a href="#">RD22901</a>
A	.2340	1-1/4	2-1/2	<a href="#">RD21001</a>	<a href="#">RD23001</a>
15/64	.2344	1-1/4	2-1/2	<a href="#">RD21115</a>	<a href="#">RD22115</a>
B	.2380	1-1/4	2-1/2	<a href="#">RD21002</a>	<a href="#">RD23002</a>
C	.2420	1-1/4	2-1/2	<a href="#">RD21003</a>	<a href="#">RD23003</a>
D	.2460	1-1/4	2-1/2	<a href="#">RD21004</a>	<a href="#">RD23004</a>
1/4	.2500	1-1/4	2-1/2	<a href="#">RD21116</a>	<a href="#">RD22116</a>
E	.2500	1-1/4	2-1/2	<a href="#">RD21005</a>	<a href="#">RD23005</a>
F	.2570	1-1/4	2-1/2	<a href="#">RD21006</a>	<a href="#">RD23006</a>
G	.2610	1-1/4	2-1/2	<a href="#">RD21007</a>	<a href="#">RD23007</a>
17/64	.2656	1-1/4	2-1/2	<a href="#">RD21117</a>	<a href="#">RD22117</a>
H	.2660	1-1/4	2-1/2	<a href="#">RD21008</a>	<a href="#">RD23008</a>

NOTE: Sizes under 1/8" diameter are not split point.

Tolerances  
+.0000, -.0005



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